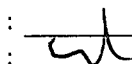
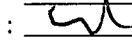


Date: Thursday, 05/04/2007 7:13:52 AM  
 User: Linda Lacelle

## Process Sheet

Customer : CU-DAR001 Dart Helicopters Services  
 Job Number : 31643  
 Estimate Number : 12817  
 P.O. Number : N/A  
 This Issue : 05/04/2007 S.O. No. : N/A  
 Prsht Rev. : NC  
 First Issue : N/A Type : LANDING GEAR  
 Previous Run : N/A  
 Written By :   
 Checked & Approved By :   
 Comment : Est Rev:A New Issue 07-04-05 JLM

Drawing Name : 412 X-TUBE INST,LOW NARROW AFT

Part Number : D412664205  
 Drawing Number : D412-664 UNDER REV  
 Project Number : N/A  
 Drawing Revision : U/R  
 Material : N/A  
 Due Date : 05/04/2007

Qty: 1 Um: Each

## Additional Product

Job Number:



Seq. #: Machine Or Operation:

Description :

1.0 DC

DOCUMENT CONTROL



SEND TO CUSTOMER WHEN  
 APPROVAL RECEIVED ALONG  
 WITH RED DECAL 4/27/07 JLM



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels as per PPP D412-664-205 CHG001

2.0 PACKAGING 1

PACKAGING RESOURCE #1



Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0 D412664245

CROSSTUBE ASSEMBLY, LOW NARROW AFT, 412C



Comment: Qty.: 1.0000 Each(s)/Unit Total: 1.0000 Each(s)

Crosstube 412 Low

Batch: 031140

4.0 AN640A

Bolt



Comment: Qty.: 4.0000 Each(s)/Unit Total: 4.0000 Each(s)

Bolt

Batch: 1101687 -

5.0 AN641A

Bolt



Comment: Qty.: 2.0000 Each(s)/Unit Total: 2.0000 Each(s)

Bolt

Batch: 1101418

1101428

05/04/07

Date: Thursday, 05/04/2007 7:13:52 AM  
User: Linda Lacelle

## Process Sheet

Customer: CU-DAR001 Dart Helicopters Services

Drawing Name: 412 X-TUBE INST,LOW NARROW AFT

Job Number: 31643

Part Number: D412664205

Job Number:



Seq. #:

Machine Or Operation:

Description :

6.0

MS21042L6

Nut



Comment: Qty.: 6.0000 Each(s)/Unit Total: 6.0000 Each(s)

Nut

Batch: M101660 -

7.0

AN960JD616

Washer



Comment: Qty.: 18.0000 Each(s)/Unit Total: 18.0000 Each(s)

Washer

Batch: M103395 -

8.0

QC4

INSPECT 100% KITS FOR COMPLETENESS



Comment: INSPECT 100% KITS FOR COMPLETENESS

9.0

PACKAGING 1

PACKAGING RESOURCE #1



Comment: HAND FINISHING RESOURCE #1

Identify and pack for shipping as per PPP D412-664-105

10.0

QC21

FINAL INSPECTION/W/O RELEASE



Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



★ SEE ITEM #1 BEFORE COMPLETING

<b>DART</b>			
TRANSPORT CANADA APPROVAL #09-89			
PN	D412-664-205	CHG	CHG001
DESC	Crosstube Low Aft	STC	SH01-9
LOT	B31140	STC	SR01298NY
MODEL	Bell 412	STC	
MADE IN CANADA			

TEL: 1-613-632-3336  
FAX: 1-613-632-4443